

DUR-A-WALL VC

IMPORTANT! Read these instructions carefully several days prior to starting your work. Seek answers to any questions you may have before you begin. DUR-A-FLEX, Inc. maintains a Technical Staff that will be glad to answer your questions and give you advice pertaining to your particular installation.

DUR-A-WALL VC is applied by brush, roller and broadcast method. When recommended spread rates are followed, a double broadcast of either MICRO or MACRO decorative chip will produce a nominal 35-40 mil wall system.

SURFACE PREPARATION

Surface must be clean, dry and free of all oil and grease. Please refer to the master Surface Preparation Guide on our website for more information.

MIXING AREA

Select a convenient mix area and protect the surface from spillage by covering with a layer of cardboard and/or sheet of plastic. Be generous with the amount of space you allocate for this function. The more comfortably your mixer works, the less likely you are to have a "mix error". Make ready all necessary tools, mix and measure containers, etc. **DO NOT MIX ANY EPOXY UNTIL READY FOR IMMEDIATE USE.** Once hardener and resin are combined, it must be used immediately. Apply masking tape wherever coating is intended to stop.

APPLICATION METHOD

NOTE – For masonry surfaces such as brick, block, ceramic tile etc. (A pre-installation meeting is recommended to determine surface finish.) Substrate finish will affect final appearance of wall coating. Drywall must be finished to a level #4 - #5 finish. DUR-A-BOND® 90 joint compound is recommended for adhesion. DUR-A-GARD and DUR-A-GLAZE # 4 epoxies are applied with a 3/8" nap roller. Coverage will vary depending upon porosity and texture of substrate.

Multiple applications of filler material maybe necessary. Sand or grind between coats to achieve a smooth surface.

NOTE: Tile grout lines may "mirror through" the finished system even though the surface is smooth.

- A. **Priming** – When applying over concrete or block walls, Dulux (ICI) interior/exterior block filler is recommended to fill any pores in the substrate. When applying over

sheet rock, use a quality sheetrock primer like ICI Gripper Multi-Purpose Primer or Glidden Gripper Primer. This will prevent the base coat from soaking into the sheet rock.

- B. **Base Coat** -Add 1 part DUR-A-GARD NO-SAG hardener to 2 parts DUR-A-GARD resin by volume. Mix with a slow speed Jiffler type mixer for 2-3 minutes. Apply at a spread rate of 250 Sq Ft per gallon.
- C. **Broadcast Coat** – Using the Flaketeck Hopper Gun that is connected to an air compressor set at 20 - 30 psi, apply the vinyl chip into wet base coat at approximately nine Sq Ft per pound and allow to cure.
- D. **Second Broadcast Coat** – Remove loose vinyl chips by thoroughly scraping the surface with a trowel or wall paper brush and apply a coat of DUR-A-GLAZE # 4 at 150 Sq Ft per gallon. Apply the vinyl chips at approximately nine square feet per pound using the Flaketeck Hopper Gun that is connected to an air compressor set at 20-30 psi.
- E. **Seal Coat** – Remove loose vinyl chips by thoroughly scraping the surface with a trowel or wall paper brush and apply a coat of DUR-A-GLAZE # 4 at 150 Sq Ft per gallon. Allow to cure for 10-12 hours before sanding off bumps and imperfections.

TOPCOAT INSTRUCTIONS

A urethane topcoat is applied for the DUR-A-WALL VC system. The urethane topcoat provides a high degree of abrasion resistance and is available in high gloss and satin finishes. Refer to the Chemical Resistance Chart for performance characteristics to help determine which topcoat to use to meet the requirements of your particular application.

IMPORTANT: Be sure to pour the hardener into the mixing bucket first, when working with the epoxy and vice versa when working with the urethane. Always scrape the sides and bottom of mixing container to assure thorough blending. Do not allow any water on coated surface for 24-48 hours. Follow the Hazardous Materials Identification System labeling guide for proper personal protective equipment to use when handling this product. Use only as directed. **KEEP OUT OF REACH OF CHILDREN.**

Before using any DUR-A-FLEX, Inc. product, be sure the Material Safety Data Sheet is read and understood.

"Warranties: Seller warrants that its goods, as described on the face hereof, are free from any defects in material or workmanship. Seller makes no other warranty, express or implied, and all implied warranties of merchantability and fitness for a particular purpose are hereby disclaimed. Seller shall not be liable for prospective profits or special indirect or consequential damages. Seller's sole liability and buyer's exclusive remedy for breach of any warranty as expressly limited, at seller's option, to replacement at the original F.O.B. point or refund of purchase price. Seller shall not be responsible for any claim resulting from failure to utilize product in the manner in which it was intended and in accordance with instruction provided for use of product. Any claim for breach of warranty shall be deemed waived unless buyer shall give seller written notice of such claim within sixty (60) days after delivery and shall allow seller reasonable opportunity to investigate claim and inspect product."