

ARMOR TOP™

DESCRIPTION

ARMOR TOP is a two, three or four component aliphatic urethane protective coating. It was formulated for high traffic areas to protect against chemicals and wear. It is available in either a clear or pigmented, gloss or satin finish, and with or without high wear resistant aluminum oxide (grit).

BENEFITS

- VOC- 0 g/L clear (pigmented - see Tech Info)
- Low Odor
- Light Stable
- Excellent Abrasion Resistance, 3 to 4 times better than other urethanes; 9 times better than epoxies
- Excellent Chemical Resistance

TYPICAL USES

It is designed to be used as a final topcoat over DUR-A-FLEX epoxy systems.

COLORS

ARMOR-TOP is available clear or in 15 standard colors. Please refer to the Standard Color Chart on our website. Custom colors are available upon request.

LIMITATIONS

ARMOR TOP should not be applied more than 3 mils wet. During application, DO NOT use 9 inch rollers and make sure that the floor temperature and materials are between 60°F and 80°F. Do not coat floor if moisture is present. Do not coat floor unless floor temp is more than 5 degrees over the dew point. Do not apply if RH >80%. Do not apply ARMOR TOP over epoxies cured with FAST hardener. ARMOR TOP should be pigmented when applied over pigmented systems. Dry Time is slower when Relative Humidity is less than 30%. For vertical applications, two coats are required – the second coat must be applied within 24 hours of the first. Do not apply Armor Top clear with Armor Top grit on a smooth floor (like Dur-A-Gard, ReFLEXions, etc.) as roller lines may be visible.

For applications where humidity is less than 30% use ARMOR TOP LH. This is available in gloss finish only. Tack-free time is approximately 6 hours. All other data remains the same as standard ARMOR TOP gloss.

APPLICATION INSTRUCTIONS

Refer to the Armor Top Application Instructions on our website for details.

KIT SPREAD RATES

	<u>Standard</u>	<u>LH</u>
Gloss Clear (w/grit)	575 SF/kit	650 SF/kit
Gloss Clear (no grit)	550 SF/kit	625 SF/kit
Gloss Pigmented (w/grit)	700 SF/kit	775 SF/kit
Gloss Pigmented (no grit)	675 SF/kit	750 SF/kit

Standard

Satin Clear (w/grit)	775 SF/kit
Satin Clear (no grit)	750 SF/kit
Satin Pigmented (w/grit)	850 SF/kit
Satin Pigmented (no grit)	825 SF/kit

NOTE: Armor Top is sold in kits only. Spread rates vary due to differences in gloss and satin kit sizes.

MOISTURE CONCERNS

Please refer to the Floor Evaluation Guidelines in the Contractor's Center of our website.

JOINT GUIDELINES

Refer to the Joint Guidelines for complete details on our website.

PACKAGING

ARMOR TOP is available in kits only.

CLEANING

This product is considered a low maintenance flooring solution; however certain textures and service environments do require certain procedures. Please refer to the master Cleaning Guide on our website.

CAUTION

Follow the Hazardous Materials Identification System labeling guide for proper personal protective equipment to use when handling this product. Use only as directed. **KEEP OUT OF REACH OF CHILDREN.**

ARMOR-TOP
TECHNICAL INFORMATION

VOC		Clear - 0 g/L Pigmented <100 g/L, except for safety red and tile red which are <120 g/L	
% Solids by Weight % Solids by Volume		95.2 92.5	
Tensile Strength	ASTM 2370	7,000 psi	
Hardness	ASTM D 3363	>4H	
Taber Abrasion Resistance A&B 1000g load, 1000 cycles, CS-17 wheel after full cure	ASTM D 4060	<u>Satin Finish</u> with grit - 8 mg loss no grit - 12 mg loss	<u>Gloss Finish</u> with grit - 4 mg loss no grit - 10 mg loss
Adhesion	ASTM D-4541	Substrate Failure	
UV Resistance		Excellent	
Static Coefficient of Friction	ASTM D-2047	>0.6	
60° Gloss	ASTM D-523	Satin: 50 +/-10 Gloss: 75 +/-10	
Mixed Viscosity (Brookfield, 25°C, CPS)		500	
Flash Point, Closed cup test		110°F	
Pot Life, 70°F, 50% RH		45 minutes	
Working time on floor, 70°F, 50% RH		Armor Top Satin: 10 minutes Armor Top Gloss: 10 minutes	
Recoat Window		<24 hours	
Tack Free Time (hrs.) 90°F, 80% RH 90°F, 50% RH 90°F, 35% RH		Armor Top Satin 1 hour 2 hours 4 hours	Armor Top Gloss 1-3/4 hours 3-1/2 hours 5 hours
75°F, 80% RH 75°F, 50% RH 75°F, 35% RH		1 hour 3 hours 5 hours	2 hours 4 hours 6 hours
60°F, 80% RH 60°F, 50% RH 60°F, 35% RH		2 hours 3 hours 6 hours	2-1/4 hours 4 hours 7 hours
Return to Service		24 hours	
Full Chemical Resistance		7 days	

IMPORTANT!

Before using DUR-A-FLEX products, read and understand its accompanying Safety Data Sheet & Application Instructions for important safety information.

STANDARD TERMS AND CONDITIONS OF SALE, INCLUDING STANDARD WARRANTY APPLY - VISIT DUR-A-FLEX.COM FOR THE LATEST VERSION