

CRYL-A-PRIME P-101

DESCRIPTION

CRYL-A-PRIME P-101 is a 100% reactive, fast curing, high strength, methyl methacrylate (MMA) based, acrylic reactive resin. It is formulated to form a cohesive bond with the substrate. This system cannot be thinned with solvents.

BENEFITS

- VOC compliant, < 100 g/L
- Excellent bond to substrate
- Bond test allows on site quality assurance
- Low viscosity suitable for brush or roller
- Fast cure, less than one hour
- NSF Registered
- Indoor and outdoor applications
- UV Resistant
- Easy application to vertical and horizontal surfaces
- Seamless, no cold joints, always bonds to itself
- Meets USDA/FDA and CFIA requirements
- Use over a wide temperature range, even below freezing
- Available with Micropel® antibacterial and fungal additive

TYPICAL USES

CRYL-A-PRIME P-101 is used to seal and/or prime concrete and other substrates prior to the application of DUR-A-FLEX MMA systems.

PACKAGING & STORAGE CONDITIONS

CRYL-A-PRIME P-101 is available in 5-gallon (19 liter) pails and 50-gallon (190 liter) drums. Store in a cool and dry place below 85°F (30°C), out of direct sunlight. Do not store near open flame or food. The shelf life is 6 months from ship date in the original unopened container.

SURFACE PREPARATION

Use a shot blaster or surface grinder to achieve a CSP of 2-3 (for non-porous substrates use a CSP of 3 at a minimum), ensure the surface is clean, dry, and free of all contaminants before you begin applying the system. Always honor moving joints and fill static joints as part of the preparation step. Refer to the master Surface Preparation and Joint Guidelines Guide at DUR-A-FLEX.COM for more information.

APPLICATION METHOD / SPREAD RATE

CRYL-A-PRIME P-101 can be brush or roller applied. DUR-A-FLEX's CRYL-A-BOND may also be added to this primer. This

is done to improve the bond strength of the primer when slight dampness or chemical contamination is suspect. When CRYL-A-BOND is used, the next coat must be applied within 16 hours. The appropriate amount of CRYL-A-CURE is determined by the use of the CRYL-A-FLEX Mixing Chart.

COVERAGE/SPREAD RATES

CRYL-A-PRIME P-101 is applied in one coat at a rate of 80-125 square feet per gallon (2-3 m² per liter), depending on the porosity of the substrate. Very porous substrates may require additional primer applications.

JOINT GUIDELINES

Refer to the Joint Guidelines for complete details on our website

MOISTURE CONCERNS

Please refer to the Floor Evaluation Flow Chart in the Contractor's Center of our website for a step-by-step process to determine the condition of the concrete.

CHEMICAL RESISTANCE

This product is resistant to many common chemicals. Please refer to the master Chemical Resistance Chart on our website for actual resistance to specific chemicals/reagents.

CLEANING

CRYL-A-PRIME P-101 is considered to be a low maintenance product. Please refer to the master Cleaning Guide on our website for more detailed cleaning instructions.

BOND TEST

Prior to full application of the primer, bond tests shall be conducted to determine adequacy of substrate preparation and bond. The bond of the primer to the substrate should be greater than the tensile strength of the substrate. A successful test shows substrate material and sheared aggregate adhering fully to the sample. If only laitance or a small amount of the substrate is attached, further preparation is required.

CURE

CRYL-A-PRIME P-101 will typically cure in 25-45 minutes. At this time the subsequent application can be performed.

TECHNICAL INFORMATION

CRYL-A-PRIME P-101 is one of a wide range of repair and

wearing materials supplied by DUR-A-FLEX. If you require further information on this or any of our other products, please contact our Technical Department.

PHYSICAL CHARACTERISTICS

Percent Reactive	100%
VOC	<100 g/L
Pot Life @ 68°F (20°C)	10-20 minutes
Cure Rate @ 68°F (20°C)	25-45 minutes
Recoat Time	30-45 minutes
Tensile Strength	3,550 psi (25 N/mm ²)
Tensile Modulus	400,000 psi (2,760 /mm ²)

CAUTION

Adequate cross ventilation should be provided. Read, understand and follow Material Safety Data Sheets and Application Instructions of this flooring system prior to use. Follow the Hazardous Materials Identification System labeling guide for proper personal protective equipment to use when handling this product. Use only as directed. **If substrate and/or material temperature is above 90°F (32°C), Do Not apply material.**

IMPORTANT!

Before using DUR-A-FLEX products, read and understand its accompanying Safety Data Sheet & Application Instructions for important safety information.

STANDARD TERMS AND CONDITIONS OF SALE, INCLUDING STANDARD WARRANTY APPLY - VISIT **DUR-A-FLEX.COM** FOR THE LATEST VERSION